



## Modulating control valves with magnetic actuators, PN16

**MXG461..  
MXG461..P  
MXF461..  
MXF461..P**

for chilled and low-temperature hot water systems or  
for systems with media containing mineral oils (MX..461..P)

- Fast positioning time (< 2 s), high-resolution stroke (1 : 1000), high rangeability
- Equal-percentage or linear valve characteristic (user-selected)
- Operating voltage AC 24 V
- Switch-selected control signal DC 0/2...10 V or DC 4...20 mA
- DC 0...20 V phase cut control signal with SEZ91.6 external interface
- Indication of operating state, position feedback and manual control
- Wear-free inductive stroke measurement
- Fail-safe feature: A → AB closed when de-energized
- Low friction, robust, no maintenance required

### Use

The control valves are mixing or throughport valves with the ready fitted magnetic actuator for position control and position feedback. The short positioning time, high resolution and high rangeability make these valves ideal for modulating

- control of chilled and low-temperature hot water systems
- control or dosing control of fluids containing mineral oil (SAE05...SAE50), mineral-oil-based diesel fuels, heat transfer oils in closed circuits.

## Application examples MX..461..P

- Temperature control in mixing circuits for motor oil circulation
- Temperature control in mixing circuits for screw-compressors (compressed air)
- Temperature control of fuel circuits in mixing circuits for petrol and diesel oil
- High pressure control for the calibration of components for electronic injection components
- Control of cutting-oil emulsion for industrial grinding machines

## Type summary

| Type reference |                          | DN  | k <sub>vs</sub><br>[m³/h] | Δp <sub>max</sub><br>[kPa] | Δp <sub>s</sub><br>[kPa] | Operating<br>voltage | Positioning  |       | Spring<br>return |
|----------------|--------------------------|-----|---------------------------|----------------------------|--------------------------|----------------------|--|-------|------------------|
| MX..461..      | MX..461..P <sup>1)</sup> |     |                           |                            |                          |                      | signal   | time  |                  |
| MX..461.15-0.6 | MX..461.15-0.6P          | 15  | 0,6                       | 300                        | 300                      | AC 24 V              | DC 0...10 V<br>or<br>DC 2...10 V<br>or<br>DC 4...20 mA | < 2 s | ✓                |
| MX..461.15-1.5 | MX..461.15-1.5P          |     | 1,5                       |                            |                          |                      |  |       |                  |
| MX..461.15-3.0 | MX..461.15-3.0P          |     | 3,0                       |                            |                          |                      |  |       |                  |
| MX..461.20-5.0 | MX..461.20-5.0P          | 20  | 5,0                       |                            |                          |                      |  |       |                  |
| MX..461.25-8.0 | MX..461.25-8.0P          | 25  | 8,0                       |                            |                          |                      |  |       |                  |
| MX..461.32-12  | MX..461.32-12P           | 32  | 12                        |                            |                          |                      |  |       |                  |
| MX..461.40-20  | MX..461.40-20P           | 40  | 20                        |                            |                          |                      |  |       |                  |
| MX..461.50-30  | MX..461.50-30P           | 50  | 30                        |                            |                          |                      |  |       |                  |
| MXF461.65-50   | MXF461.65-50P            | 65  | 50                        | see datasheet N4454        |                          |                      |  |       |                  |
| M3P80FY        | M3P80FYP                 | 80  | 80                        |                            |                          |                      |  |       |                  |
| M3P100FY       | M3P100FYP                | 100 | 130                       |                            |                          |                      |  |       |                  |

<sup>1)</sup> for media containing mineral oils

.. = F for flanged valves  
G for threaded valves

Δp<sub>max</sub> = max. permissible differential pressure across the valve's control path, valid for the entire actuating range of the motorized valve

Δp<sub>S</sub> = max. permissible differential pressure (close off pressure) at which the motorized valve will close securely against the pressure (used as throughport valve)

k<sub>VS</sub> = nominal flow rate of cold water (5 to 30 °C) through the fully opened valve (H<sub>100</sub>) at a differential pressure of 100 kPa (1 bar)

## High performance range

| Type      | DN      | Type suffix | Description                             | Examples       | Datasheet |
|-----------|---------|-------------|---|----------------|-----------|
| MXG461..U | 15...50 | U           | Set of 3 NPT threaded fittings enclosed | MXG461.15-3.0U | N4455     |
| MXF461..U | 65      | U           | Flanges to ASME/ANSI B16.1 Class125     | MXF461.65-50U  | N4455     |

## Accessories

| Type              | Description  |
|-------------------|--|
| ALG..3 (.. = DN)  | Set of 3 threaded fittings for 3-port valves, consisting of 3 union nuts, 3 discs and 3 flat seals |
| Z155/.. (.. = DN) | Blank flange set with blank flange, seal, screws, spring washers and nuts                          |
| SEZ91.6           | External interface for DC 0...20 V phase cut control signal, refer to data sheet N5143             |

## Order

When ordering, please give quantity, product name and type reference.

| Product number | Stock number  | Description                           |
|----------------|---------------|---------------------------------------|
| MXG461.25-8.0  | MXG461.25-8.0 | Threaded valve with magnetic actuator |
| ALG253         | ALG253        | Set of threaded union fittings        |
| MXF461.20-5.0  | MXF461.20-5.0 | Flanged valve with magnetic actuator  |
| Z155/20F       | Z155/20F      | Set of blank flanges                  |

## Delivery

Valve body and magnetic actuator form one assembly and cannot be separated.  
The threaded fitting sets and blank flanges are packed and supplied separately.

**Replacement  
electronics module  
ASE1, ASE2**

Should the valve electronics prove faulty, the electronics module must be replaced by the ASE1 (DN15...32) or ASE2 (DN40...65) replacement electronics module. Mounting Instructions no. 35678 are included.

Rev. no.

See overview, page 14.

**Technical and mechanical design**

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For a detailed description of operation, refer to data sheet CA1N4028E.

**Control operation**

The electronics module converts the positioning signal to a phase-cut power signal which generates a magnetic field in the coil. This causes the armature to change its position in accordance with the interacting forces (magnetic field, counterspring, hydraulics). The armature responds rapidly to any change in signal, transferring the corresponding movement directly to the valve plug, enabling fast changes in load to be corrected quickly and accurately.

The valve's position is measured continuously (inductive). The internal positioning controller balances any disturbance in the system rapidly and delivers the position feedback signal. The valve stroke is proportional to the positioning signal.

**Spring return facility**

If the positioning signal is interrupted, or in the event of a power failure, the valve's return spring will automatically close control path A → AB.

**Control**

The magnetic actuator can be driven by a Siemens controller or a controller of other manufacture that deliver a DC 0/2...10 V or DC 4... 20 mA output signal. To achieve optimum control performance, it is recommended to use a 4-wire connection.

**Manual control**

**MANUAL**

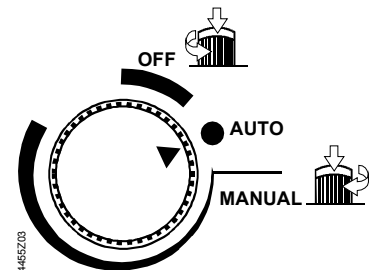
The valve control path (ports A → AB) can be opened manually to between 80 and 90 % of the full stroke (depending on DN) by pressing the hand wheel inwards and turning it clockwise (MANUAL setting). This disables the control signal from the controller, the green LED is flashing.

**OFF**

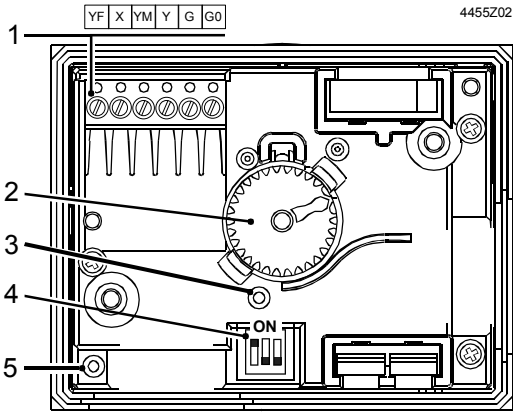
To disable automatic control of the valve, press the hand wheel inwards and turn it anti-clockwise (to the OFF position). The valve will close, the green LED is flashing.

**AUTO**

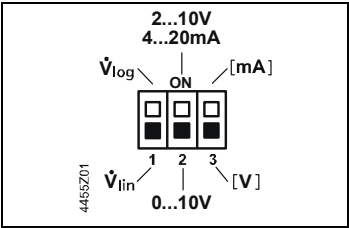
For automatic control, the hand wheel must be set to the AUTO position (the hand wheel will spring out), the green LED is lit.



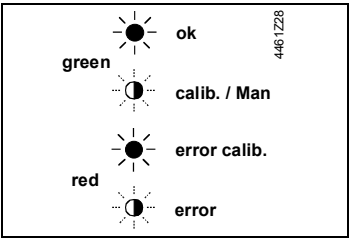
# Operator controls and indicators in the electronics housing



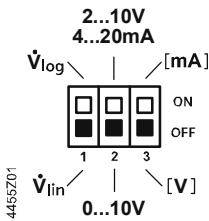
- 1 Connection terminals
- 2 Hand wheel
- 3 Opening for autocalibration
- 4 DIL switch for mode control

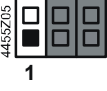
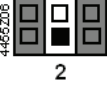
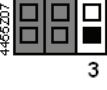


- 5 LED for indication of operating status


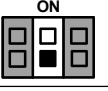
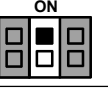
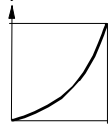
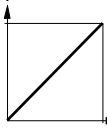
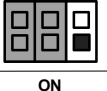



## Configuration DIL switches



| Switch   | Function               | ON / OFF | Description                                   |
|--|------------------------|----------|---|
| <br>1   | Valve characteristic   | ON       | $\dot{V}_{\log}$ (equal percentage)           |
|  |                        | OFF      | $\dot{V}_{\text{lin}}$ (linear) <sup>1)</sup> |
| <br>2 | Positioning signal Y   | ON       | DC 2...10 V, DC 4...20 mA                     |
|  |                        | OFF      | DC 0...10 V <sup>1)</sup>                     |
| <br>3 | [V] or [mA] assignment | ON       | [mA]  |
|  |                        | OFF      | [V] <sup>1)</sup>                             |

1) Factory setting

|   |   |   |  |  |
|---|---|---|--|--|
| <b>Assignment positioning signal Y:</b><br>Voltage or current                             |   |   | <b>Selection of valve characteristic</b><br>(Positioning signal against volumetric flow): Equal-percentage or linear |  |
|  Y     | <br>ON | <br>ON | <br>V                           | <br>V |
| <br>ON | 0...10 V  | 2...10 V  |  |  |
| <br>ON |   | 4...20 mA   |  |  |

**Forced control input  
YF**

|             |          | YF – Function  |  |  |
|-------------|----------|--|--|--|
|             |          | no function  | fully open   | closed   |
| Connections |          |  |  |  |
|             | Transfer |  |  |  |
| Function    |          | <ul style="list-style-type: none"> <li>YF not connected</li> <li>valve will follow the Y-signal</li> </ul> | <ul style="list-style-type: none"> <li>YF connected to G</li> <li>valve will fully open control path A → AB</li> </ul> | <ul style="list-style-type: none"> <li>YF connected to G0</li> <li>valve will close control path A → AB</li> </ul> |

**Signal priority**

1. Hand wheel position MANUAL (open) or OFF (close)
2. Forced control signal YF
3. Signal input Y

**Calibration**

The MX..461.. and MX..461..P magnetic valves are factory-calibrated at 0 % and 100 % stroke.

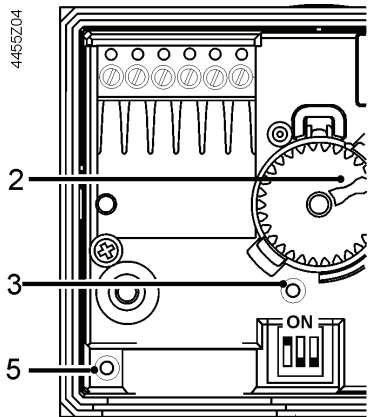
When commissioning the valves, however, (especially under extreme conditions of use) there may still be some leakage via control path A → AB with a 0 % stroke control signal (DC 0 V, DC 2 V or DC 4 mA).

In this case, the valve can be recalibrated simply and quickly:

1. Hand wheel [2] in AUTO-position
2. Use a pointed implement (ø 2 mm) to operate the button in the opening [3] once
3. While recalibration is in progress, the LED [5] is flashing green for approximately 10 seconds.






The valve will be briefly closed and fully opened.

If the electronics module is replaced, the valve's electronics must be recalibrated. For that, the hand wheel must be set to AUTO.



## Indication of operating state

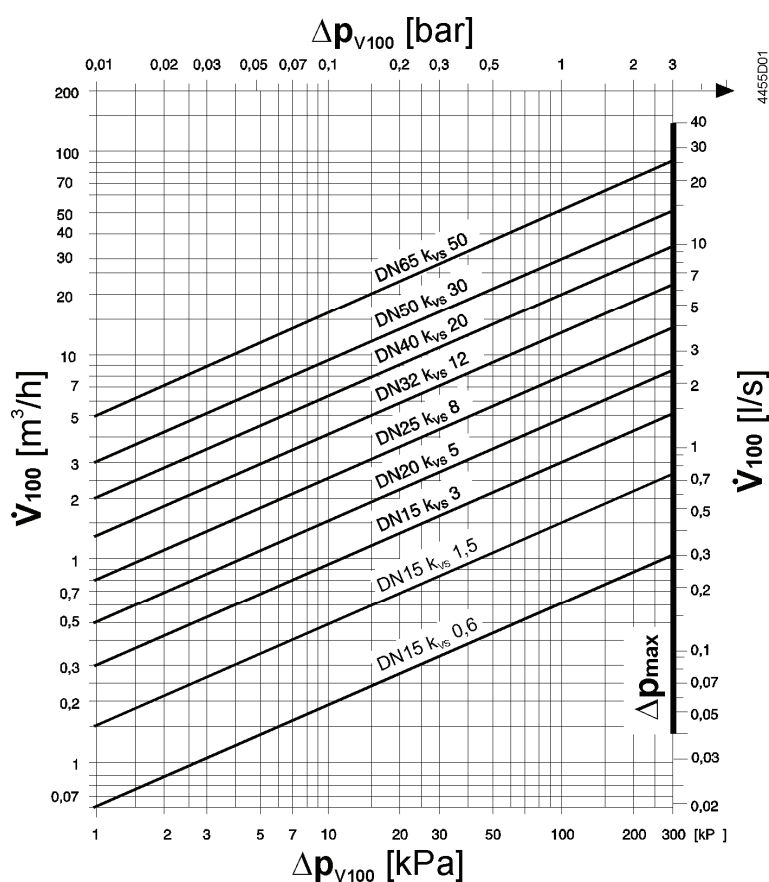
The two-color LED display indicating operating status can be viewed by opening the cover of the electronics module.

| LED   | Indication   | Function                              | Remarks, troubleshooting  |
|-------|--|---------------------------------------|---|
| Green | Lit       | Control mode                          | Automatic operation; everything o.k.  |
|       | Flashing  | Calibration<br>In manual control      | Wait until calibration is finished (green or red LED will be lit)<br>Hand wheel in MANUAL or OFF position |
| Red   | Lit       | Calibration error<br>Internal error   | Recalibrate (operate button in opening 1x)<br>Replace electronics module                                  |
|       | Flashing  | Mains fault                           | Check mains network (outside the frequency or voltage range)  |
| Both  | Dark      | No power supply<br>Electronics faulty | Check mains network, check wiring<br>Replace electronics module   |

As a general rule, the LED can assume only the states shown above (continuously red or green, flashing red or green, or off).

## Sizing

### Flow chart



$\Delta p_{V100}$  = differential pressure across the fully open valve and the valve's control path A → AB by a volume flow  $\dot{V}_{100}$

$\dot{V}_{100}$  = volume flow through the fully open valve ( $H_{100}$ )

$\Delta p_{max}$  = max. permissible differential pressure across the valve's control path for the entire actuating range of the motorized valve

100 kPa = 1 bar ≈ 10 mWC

1 m³/h = 0.278 l/s water at 20 °C

### Note for media other than water

When sizing valves for media other than water, note that the medium properties

- specific heat
- density
- kinematic viscosity

differ from water. All variables depend on temperature. The design temperature is the lowest medium temperature in the valve.

## Note on viscosity

Viscosity may change considerably on temperature changes depending on the medium. Plant functionality may be impaired if the medium temperature does not guarantee viscosity values compatible with troublefree valve functioning.

Kinematic viscosity  $\leq 10 \text{ mm}^2/\text{s}$

Kinematic viscosity  $\nu$  [ $\text{mm}^2/\text{s}$ ] in HVAC plants always is lower than  $10 \text{ mm}^2/\text{s}$ , i.e. its influence on volume flow is negligible.

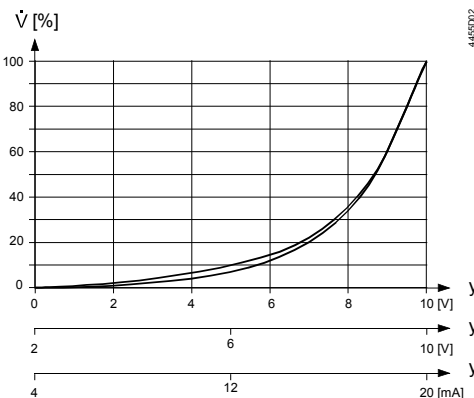
$> 10 \text{ mm}^2/\text{s}$

For details please contact your local Siemens branch office.

## Valve characteristic

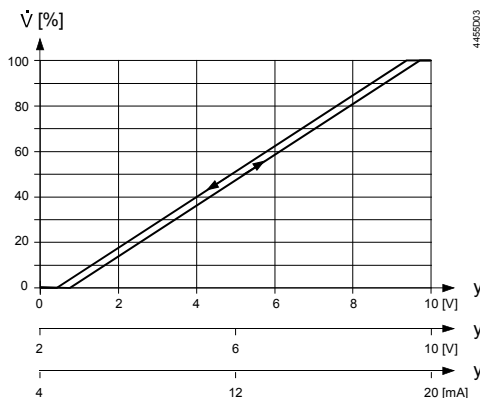
### Equal percentage

Volumetric flow



### Linear

Volumetric flow



## Connection type <sup>1)</sup>

The 4-wire connection should always be given preference!

4-wire connection

|                | S <sub>NA</sub>         | P <sub>MED</sub> | S <sub>TR</sub> | I <sub>F</sub> | Cross-sectional area [mm²] |     |     |
|----------------|-------------------------|------------------|-----------------|----------------|----------------------------|-----|-----|
| Type reference | [VA]                    | [W]              | [VA]            | [A]            | 1,5                        | 2,5 | 4,0 |
|                | max. cable length L [m] |                  |                 |                |                            |     |     |
| MX..461.15-0.6 | 29                      | 5                | 50              | 3,15           | 70                         | 110 | 170 |
| MX..461.15-1.5 |                         |                  |                 |                |                            |     |     |
| MX..461.15-3.0 |                         |                  |                 |                |                            |     |     |
| MX..461.20-5.0 |                         |                  |                 |                |                            |     |     |
| MX..461.25-8.0 |                         |                  |                 |                |                            |     |     |
| MX..461.32-12  | 44                      | 6                | 75              | 4              | 40                         | 70  | 110 |
| MX..461.40-20  |                         |                  |                 |                |                            |     |     |
| MX..461.50-30  |                         |                  |                 |                |                            |     |     |
| MXF461.65-50   | 46                      |                  |                 |                | 30                         | 50  | 80  |

$S_{NA}$  = nominal apparent power for selecting the transformer

$P_{med}$  = typical power consumption

$S_{TR}$  = Minimal required transformer power

$I_N$  = required slow fuse

L = max. cable length; with 4-wire connections, the max. permissible length of the separate  $1.5 \text{ mm}^2$  copper positioning signal cable is 200 m

<sup>1)</sup> All information at AC 24 V

## Engineering notes

Conduct electric connections in accordance with local regulations on electric installations as well as the internal or connection diagrams.

Attention

**Observe safety regulations and restrictions designed to ensure the safety of people and property at all times!**

**Fit a strainer upstream of the valve to increase reliability.**

## Mounting notes

Mounting and operating instructions are printed on the actuator and on the electronics module.

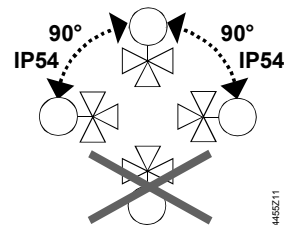


**The valve may only be used as a mixing or throughport valve, not as a diverting valve. Observe the direction of flow!**



**A strainer should be fitted upstream of the valve. This increases reliability.**

### Orientation



Degree of protection valid only with M20 cable gland supplied by the installer.

### Access for installation

It is essential to maintain the specified minimum clearance above and to the side of the actuator and/or electronics module! (refer to "Dimensions", page 12)

DN15...DN32 = 100 mm

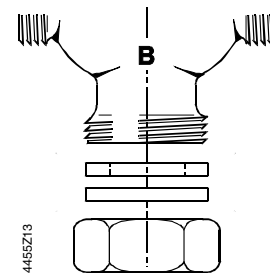
DN40...DN65 = 150 mm

### Use as straight-through valves

Only three-way MX..461.. valves are supplied. They may be used as straight-through valves by closing off port "B".

MXG461.. threaded valves in straight-through applications

Port "B" can be sealed with the accessories supplied (cover, gasket) and the union nut of the ALG..3 coupling.



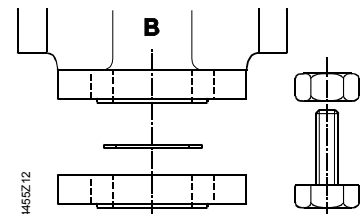
MXF461.. flanged valves in straight-through applications

Port "B" can be sealed with part Z155/.. which must be ordered as a separate item.

The part comes complete with blank flange, seal, screws, spring washers and nuts.

DN15...DN32 blank flange (Z155/15F..Z155/32F)

DN40...DN65 blank flange (Z155/40..Z155/65)



## Installation notes

- The MXG..461.. valves are flat-faced allowing sealing with the gaskets provided with the ALG..3 set of 3 threaded fittings.
- Do not use hemp for sealing the valve body threads.
- The actuator may not be lagged.

For notes on electrical installation, see "Connection diagram".

## Maintenance notes

The valves and actuators are maintenance-free.

The low friction and robust design make regular servicing unnecessary and ensure a long service life.

The valve stem is sealed from external influences by a maintenance-free gland.

If the red LED is lit, the electronics must be recalibrated or replaced.



## Repair

If the valve electronics prove faulty, the electronics module must be replaced by the ASE1 (DN15...32) or ASE2 (DN40...65) replacement electronics module. Mounting instructions no. 35678 are included.

### Caution

**Always disconnect power before fitting or removing the electronics module.**

After replacing the electronics module, calibration must be triggered in order to optimally match the electronics to the valve (refer to "Calibration", page 5).

### Caution

**Under operating conditions within the limits defined by the application data, the actuator will become hot, but this does not represent a burn risk. Always maintain the minimum clearance specified, refer to "Dimensions", page 12.**



## Disposal

Do not dispose of the actuator in domestic waste. This applies in particular to the PCB. The law may demand special handling of certain components, or it may make environmental sense.

**Observe all current local laws.**

## Warranty

Observe all application-specific technical data.

**If specified limits are not observed, Siemens Switzerland Ltd / HVAC Products does not assume any responsibility.**

## Technical data

### Functional actuator data

#### Power supply

Extra low-voltage only (SELV, PELV)

Operating voltage AC 24 V +20 / -15 %

Frequency 45...65 Hz

Typical power consumption  $P_{med}$  Refer to table "Connection type", page 7  
Standby < 2 W (valve closed)

Rated apparent power  $S_{NA}$  Refer to table "Connection type", page 7

Required fuse  $I_N$  Slow, refer to table "Wiring connection", page 7

#### Input

Positioning signal Y DC 0/2...10 V or DC 4...20 mA

Impedance DC 0/2...10 V 100 k $\Omega$  // 5nF

DC 4...20 mA 100  $\Omega$  // 5nF

Forced control YF

Impedance 22 k $\Omega$

Close valve (YF connected to G0) < AC 1 V

Open valve (YF connected to G) > AC 6 V

No function (YF not wired) Positioning signal Y active

#### Output

Position feedback signal X DC 0...10 V; load resistance > 500  $\Omega$

Stroke measurement Inductive

Nonlinearity  $\pm 3$  % of end value

Positioning time < 2 s

#### Electrical connection

Cable entry 2 x  $\varnothing$  20.5 mm (for M20)

Connection terminals Screw terminals for 4 mm<sup>2</sup> wire

Minimal wire cross section 1.5 mm<sup>2</sup>

Maximum cable length Refer to "Connection type", page 7

**Functional valve data**

|  |   |
|--|---|
| PN class   | PN 16 to EN 1333  |
| Permissible operating pressure                               | 1 MPa (10 bar)  |
| Differential pressure $\Delta p_{\max} / \Delta p_s$         | Refer to table "Type summary", page 2   |
| Leakage rate at<br>$\Delta p = 0.1 \text{ MPa (1 bar)}$      | A $\rightarrow$ AB max. 0.02 % $k_{VS}$<br>B $\rightarrow$ AB < 0.2 % $k_{VS}$ depending on operating conditions  |
| Valve characteristic <sup>1)</sup>                           | Equal percentage, $n_{gl} = 5.3$ to VDI / VDE 2173 or linear, optimized near the closing point  |
| Permissible media<br>MX..461..<br>MX..461..P                 | Chilled and low-temperature hot water, water with anti-freeze;<br>Recommendation: water treatment to VDI 2035<br>Mineral oils SAE05 ... SAE50, mineral-oil-based diesel fuels, heat transfer oils |
| Medium temperature   | 1...130 °C  |
| Stroke resolution $\Delta H / H_{100}$                       | 1 : 1000 (H = stroke)   |
| Hysteresis   | typically 3 %   |
| Position when deenergized                                    | A $\rightarrow$ AB closed   |
| Mounting position  | Upright to horizontal   |
| Mode of operation  | Modulating  |
| Manual operation   | Possible, max. 90 %   |
| Valve body   | Cast iron EN-GJL-250  |
| Plug   | CrNi steel (X12CrNiS18 8)   |
| Seat   | Brass (CuZn39Pb3)   |
| Valve stem seal<br>MX..461..<br>MX..461..P                   | EPDM (O-ring)<br>Fluororubber – FPM product (Viton)   |
| Bellows  | Tombac (CuSn6), bronze (CuSn9), CrNi steel  |
| Dimensions   | Refer to "Dimensions", page 12  |
| Weight   | Refer to "Dimensions", page 12  |
| CE conformity<br>to EMV-requirements<br>Immunity<br>Emission | 2004/108/EC<br>EN 60730-1:2000/A16:2007 <sup>2)</sup><br>EN 60730-1:2000/A16:2007   |
| Electrical safety  | 60730-1   |
| Protection class   | Class III to 60730  |
| Pollution degree   | Class 2 to EN 60730   |
| Housing protection<br>Upright to horizontal                  | IP54 to EN 60529 (with M20 cable gland)   |
| Vibration <sup>3)</sup>                                      | IEC 60068-2-6<br>(1 g acceleration, 1...100 Hz, 10 min)   |
| Conform to<br>UL standards<br>CSA, Canada<br>C-tick          | UL 873<br>C22.2 No. 24<br>N 474   |
| Environmental compatibility                                  | ISO 14001 (Environment)<br>ISO 9001 (Quality)<br>SN 36350 (Environmentally compatible products)<br>RL 2002/95/EG (RoHS)   |
| Permissible operating pressure                               | PED 97/23/EC  |
| Pressure accessories   | As per article 1, section 2.1.4   |
| Fluid group 2: DN15...DN50                                   | • Without CE-marking as per article 3, section 3 (sound engineering practice)   |
| DN 65  | • Category I, module A, with CE-marking   |

<sup>1)</sup> Can be selected via DIL switch

<sup>2)</sup> Transformer 160 VA (e.g. Siemens 4AM 3842-4TN00-0EA0)

<sup>3)</sup> In case of strong vibrations, use high-flex stranded wires for safety reasons.

## General

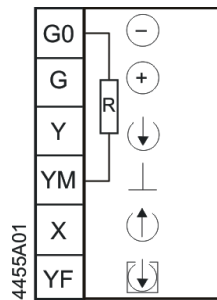
### environmental conditions

MX..461.., MX..461..P

MX..461..P Mechanically active substances

|                                | Operation     | Transport     | Storage       |
|--------------------------------|---------------|---------------|---------------|
|                                | EN 60721-3-3  | EN 60721-3-2  | EN 60721-3-1  |
| Climatic conditions            | Class 3K5     | Class 2K3     | Class 1K3     |
| Temperature                    | -5...+45 °C   | -25...+70 °C  | -5...+45 °C   |
| Humidity                       | 5...95 % r.h. | 5...95 % r.h. | 5...95 % r.h. |
| Mechanical conditions          | EN 60721-3-6  |               |               |
|                                | Class 6M2     |               |               |
|                                | EN 60721-3-3  | EN 60721-2    | EN 60721-2    |
| Biological requirements        | Class 3B2     |               |               |
| Chemically active substances   | Class 3C1     |               |               |
| Mechanically active substances | Class 3M2     |               |               |

## Connection terminals



AC 24 V operating voltage

System neutral

System potential

Positioning signal

DC 0...10 V / 2...10 V / 4...20 mA

Measuring neutral (= G0)

Position feedback signal

DC 0...10 V

Force control input

R = Inner resistance between G0 and YM, approx 10 kΩ

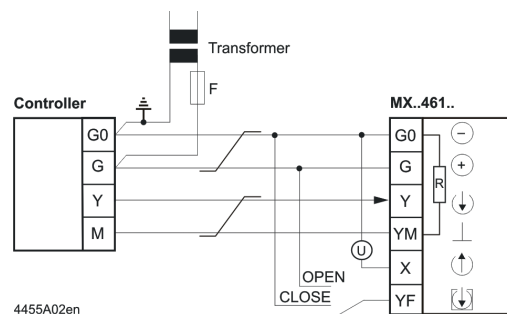
## Connection diagrams

Caution ⚠

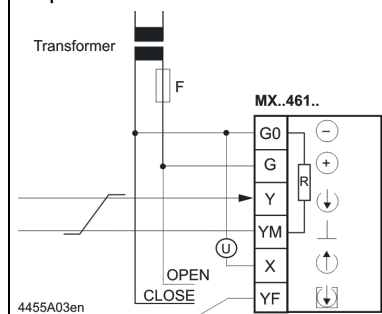
If controller and valve receive their power from separate sources, only one transformer may be earthed on the secondary side.

Terminal assignment for controller with 4-wire connection (to be preferred!)

Common transformer

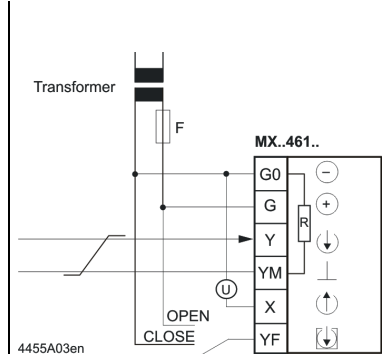
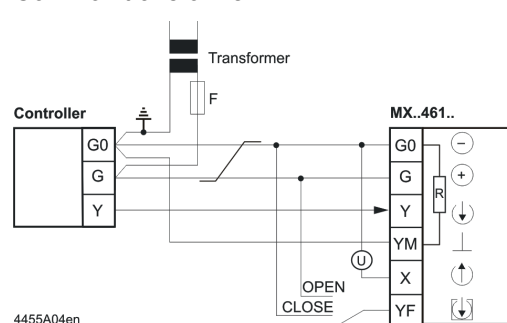


Separate transformer



Terminal assignment for controller with 3-wire connection

Common transformer



Indication of valve position (only if required). DC 0 ...10 V → 0...100 % volumetric flow  $V_{100}$

Twisted pairs. If the lines for AC 24 V power supply and the DC 0...10 V (DC 2...10 V, DC 4... 20 mA) positioning signal are routed separately, the AC 24 V line need not be twisted.

## Warning

**Piping must be connected to potential earth!**

## DIL switch

Factory setting: Valve characteristics equal-percentage, positioning signal DC 0...10 V.  
Details see "Configuration DIL switches", page 4.

## Calibration

See "Calibration", page 5.

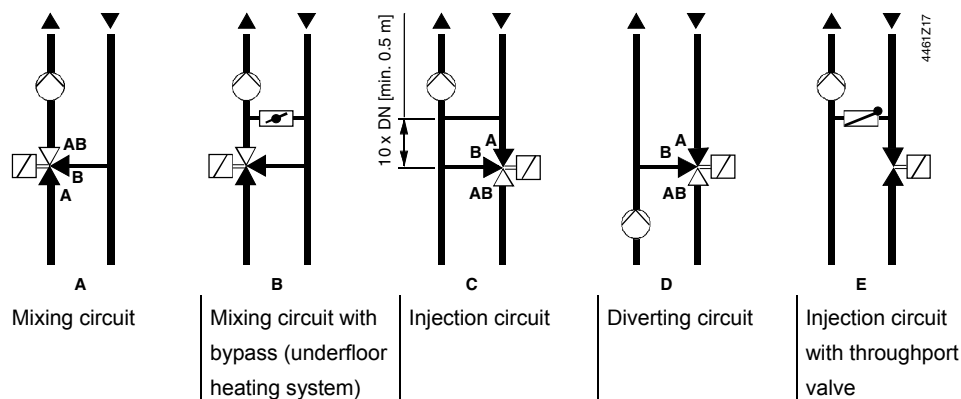
## Application examples

### Hydraulic circuits

The examples shown below are basic diagrams with no installation-specific details.

#### Caution

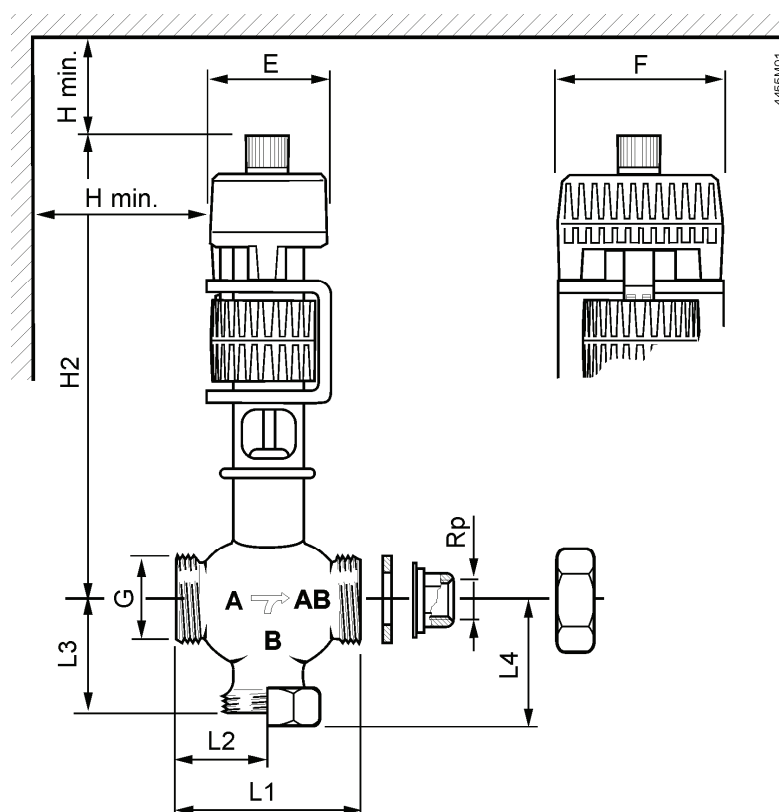
**The valve may only be used as a mixing or through-port valve, not as a diverting valve. Observe the direction of flow!**



## Dimensions

### MXG461.. threaded valves

Dimensions in mm

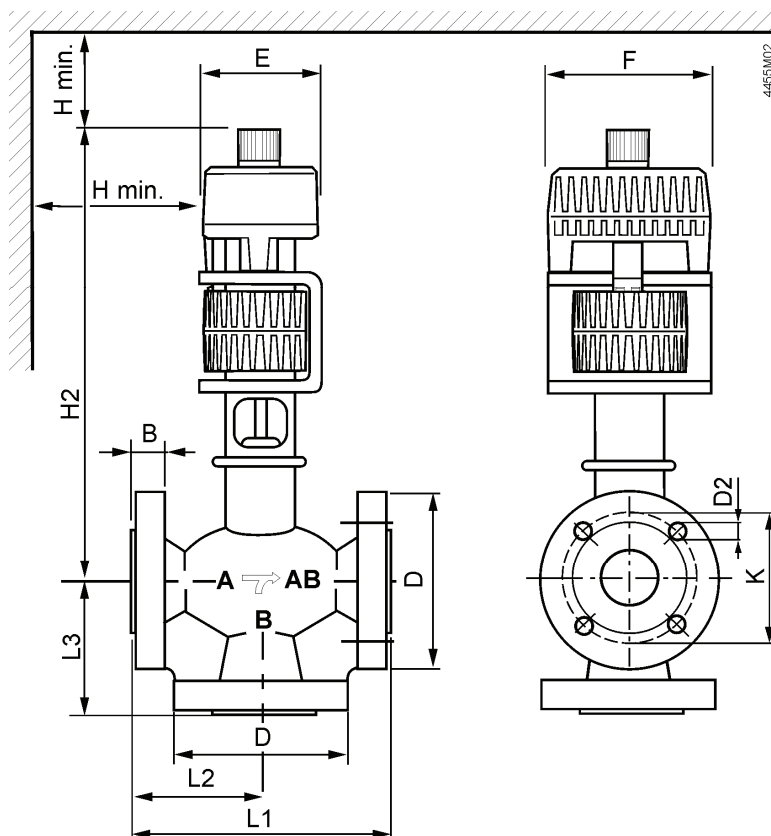


| Type reference | DN | Rp<br>[inch] | G<br>[inch] | L1  | L2   | L3   | L4  | H2  | H<br>min. | E  | F   | Weight<br>[kg] |
|----------------|----|--------------|-------------|-----|------|------|-----|-----|-----------|----|-----|----------------|
| MXG461.15-0.6  | 15 | Rp ½         | G1B         | 80  | 40   | 42.5 | 51  | 240 | 100       | 80 | 100 | 3.8            |
| MXG461.15-1.5  |    |              |             |     |      |      |     |     |           |    |     |                |
| MXG461.15-3.0  |    |              |             |     |      |      |     |     |           |    |     |                |
| MXG461.20-5.0  | 20 | Rp ¾         | G 1¼B       | 95  | 47.5 | 52.5 | 61  | 260 | 150       | 80 | 100 | 4.2            |
| MXG461.25-8.0  | 25 | Rp 1         | G 1½B       | 110 | 55   | 56.5 | 65  | 270 |           |    |     | 4.7            |
| MXG461.32-12   | 32 | Rp 1¼        | G 2B        | 125 | 62.5 | 67.5 | 76  | 285 |           |    |     | 5.6            |
| MXG461.40-20   | 40 | Rp 1½        | G 2¼B       | 140 | 70   | 80.5 | 94  | 320 | 150       | 80 | 100 | 9.3            |
| MXG461.50-30   | 50 | Rp 2         | G 2½B       | 170 | 85   | 93.5 | 109 | 340 |           |    |     | 11.9           |

Remarks:

- L4: When used as a throughport valve
- Internally threaded Rp... to ISO 7-1
- Externally threaded G...B to ISO 228-1
- Fittings to ISO 49 / DIN 2950
- Also valid for MXG461..P, MXG461..U

## MXF461.. flanged valves



| Type                        | DN | B  | D<br>Ø | D2<br>Ø | K     | L1  | L2  | L3  | H2  | H<br>min. | E  | F   | Weight<br>[kg] |
|-----------------------------|----|----|--------|---------|-------|-----|-----|-----|-----|-----------|----|-----|----------------|
| MXF461.15-0.6 <sup>1)</sup> | 15 | 14 | 95     | 4x14    | 65    | 130 | 65  | 65  | 250 | 100       | 80 | 100 | 5.8            |
| MXF461.15-1.5 <sup>1)</sup> |    |    |        |         |       |     |     |     |     |           |    |     |                |
| MXF461.15-3.0 <sup>1)</sup> |    |    |        |         |       |     |     |     |     |           |    |     |                |
| MXF461.20-5.0 <sup>1)</sup> | 20 | 16 | 105    | 4x18    | 75    | 150 | 75  | 75  | 260 | 150       | 80 | 100 | 7.0            |
| MXF461.25-8.0 <sup>1)</sup> | 25 |    | 115    |         | 85    | 160 | 80  | 80  | 272 |           |    |     | 8.0            |
| MXF461.32-12 <sup>1)</sup>  | 32 | 18 | 140    |         | 100   | 180 | 90  | 90  | 285 |           |    |     | 11.0           |
| MXF461.40-20 <sup>1)</sup>  | 40 | 22 | 150    | 4x19.05 | 110   | 200 | 100 | 100 | 322 | 150       | 80 | 100 | 15.4           |
| MXF461.50-30 <sup>1)</sup>  | 50 |    | 165    |         | 125   | 230 | 115 | 105 | 340 |           |    |     | 19.8           |
| MXF461.65-50 <sup>1)</sup>  | 65 |    | 185    |         | 145   | 290 | 145 | 125 | 392 |           |    |     | 28.6           |
| MXF461.65-50U               | 65 | 22 | 177.8  | 4x19.05 | 139.7 | 290 | 145 | 125 | 392 | 150       | 80 | 100 | 28.6           |

<sup>1)</sup> Also valid for MXF461..P

Remarks

- Counter-flanges must be supplied by the installer!
- Flange dimensions to ISO 7005-2

## Revision numbers

| Type reference       | Valid from manufact. date | Type reference        | Valid from manufact. date | Type reference        | Valid from manufact. date |
|----------------------|---------------------------|-----------------------|---------------------------|-----------------------|---------------------------|
| <b>MXG461.15-0.6</b> | 12/09 <sup>1)</sup>       | <b>MXG461.15-0.6P</b> | 12/09 <sup>1)</sup>       | <b>MXG461.15-0.6U</b> | 12/09 <sup>1)</sup>       |
| <b>MXG461.15-1.5</b> | 12/09 <sup>1)</sup>       | <b>MXG461.15-1.5P</b> | 12/09 <sup>1)</sup>       | <b>MXG461.15-1.5U</b> | 12/09 <sup>1)</sup>       |
| <b>MXG461.15-3.0</b> | 12/09 <sup>1)</sup>       | <b>MXG461.15-3.0P</b> | 12/09 <sup>1)</sup>       | <b>MXG461.15-3.0U</b> | 12/09 <sup>1)</sup>       |
| <b>MXG461.20-5.0</b> | 12/09 <sup>1)</sup>       | <b>MXG461.20-5.0P</b> | 12/09 <sup>1)</sup>       | <b>MXG461.20-5.0U</b> | 12/09 <sup>1)</sup>       |
| <b>MXG461.25-8.0</b> | 12/09 <sup>1)</sup>       | <b>MXG461.25-8.0P</b> | 12/09 <sup>1)</sup>       | <b>MXG461.25-8.0U</b> | 12/09 <sup>1)</sup>       |
| <b>MXG461.32-12</b>  | 12/09 <sup>1)</sup>       | <b>MXG461.32-12P</b>  | 12/09 <sup>1)</sup>       | <b>MXG461.32-12U</b>  | 12/09 <sup>1)</sup>       |
| <b>MXG461.40-20</b>  | 12/09 <sup>1)</sup>       | <b>MXG461.40-20P</b>  | 12/09 <sup>1)</sup>       | <b>MXG461.40-20U</b>  | 12/09 <sup>1)</sup>       |
| <b>MXG461.50-30</b>  | 12/09 <sup>1)</sup>       | <b>MXG461.50-30P</b>  | 12/09 <sup>1)</sup>       | <b>MXG461.50-30U</b>  | 12/09 <sup>1)</sup>       |
|                      |                           |                       |                           |                       |                           |
| <b>MXF461.15-0.6</b> | 12/09 <sup>1)</sup>       | <b>MXF461.15-0.6P</b> | 12/09 <sup>1)</sup>       |                       |                           |
| <b>MXF461.15-1.5</b> | 12/09 <sup>1)</sup>       | <b>MXF461.15-1.5P</b> | 12/09 <sup>1)</sup>       |                       |                           |
| <b>MXF461.15-3.0</b> | 12/09 <sup>1)</sup>       | <b>MXF461.15-3.0P</b> | 12/09 <sup>1)</sup>       |                       |                           |
| <b>MXF461.20-5.0</b> | 12/09 <sup>1)</sup>       | <b>MXF461.20-5.0P</b> | 12/09 <sup>1)</sup>       |                       |                           |
| <b>MXF461.25-8.0</b> | 12/09 <sup>1)</sup>       | <b>MXF461.25-8.0P</b> | 12/09 <sup>1)</sup>       |                       |                           |
| <b>MXF461.32-12</b>  | 12/09 <sup>1)</sup>       | <b>MXF461.32-12P</b>  | 12/09 <sup>1)</sup>       |                       |                           |
| <b>MXF461.40-20</b>  | 12/09 <sup>1)</sup>       | <b>MXF461.40-20P</b>  | 12/09 <sup>1)</sup>       |                       |                           |
| <b>MXF461.50-30</b>  | 12/09 <sup>1)</sup>       | <b>MXF461.50-30P</b>  | 12/09 <sup>1)</sup>       |                       |                           |
| <b>MXF461.65-50</b>  | 12/09 <sup>1)</sup>       | <b>MXF461.65-50P</b>  | 12/09 <sup>1)</sup>       | <b>MXF461.65-50U</b>  | 12/09 <sup>1)</sup>       |

<sup>1)</sup> MMY = Month, Year of manufacturing